10’ Tower Instructions

Tower parts:
44 - 3/8 x 1” bolts
44 - 3/8 nuts
44 - 3/8 lock washer
4 - 1 ½” angle x 120”
4 - 1 ½” angle x 103 ½”
2 - 2” angle x 113”
2 - 2” angle x 90”
4 - 2 ½ ” angle iron legs
2 - Pockets for stairway
1 - Stairway w/ handrails

Optional for bolting blind to tower
6 - 5/16 x 3” carriage bolts
6 - 5/16 nuts
6 - 5/16 x 2” washer

*Use 3/8 x 1” bolt with lock washer & nut to assemble the tower.
*Leave all bolts hand tight until all angle iron is assembled

1. Bolt legs on outside of base.
2. Bolt horizontal bracing on outside of legs
3. Bolt diagonal bracing on outside of legs
   (one diagonal brace on the outside and one on the inside)
4. Bolt pockets on to base in desired location (4ft side or 6ft side)
5. Set stairway in place. Secure handrails & porch rails in place